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DATE MAILED: 02/20/2004

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
09/998,093	11/29/2001	Paul E. Juras	61856	4334
•	7590 02/20/2004		EXAMINER	
THE DOW CHEMICAL COMPANY INTELLECTUAL PROPERTY SECTION P. O. BOX 1967			CHANG, VICTOR S	
			ART UNIT	PAPER NUMBER
MIDLAND, N	/II 48641-1967		1771	

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)			
	09/998,093	JURAS ET AL.			
Office Action Summary	Examiner	Art Unit			
	Victor S Chang	1771			
The MAILING DATE of this communication a Period for Reply	ppears on the cover sheet w	ith the correspondence address			
A SHORTENED STATUTORY PERIOD FOR REP THE MAILING DATE OF THIS COMMUNICATION - Extensions of time may be available under the provisions of 37 CFR 1 after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a re - If NO period for reply is specified above, the maximum statutory perior. - Failure to reply within the set or extended period for reply will, by statu. Any reply received by the Office later than three months after the mail earned patent term adjustment. See 37 CFR 1.704(b).	.136(a). In no event, however, may a in ply within the statutory minimum of thin d will apply and will expire SIX (6) MON the cause the application to become AS	reply be timely filed ty (30) days will be considered timely, ITHS from the mailing date of this communication.			
Status					
1) Responsive to communication(s) filed on 15.	lanuary 2004				
2a) This action is FINAL . 2b) ⊠ This action is non-final.					
3)☐ Since this application is in condition for allow		ers, prosecution as to the merits is			
closed in accordance with the practice under	Ex parte Quayle, 1935 C.D	. 11, 453 O.G. 213.			
Disposition of Claims					
4) Claim(s) <u>1-10</u> is/are pending in the application 4a) Of the above claim(s) is/are withdra 5) Claim(s) is/are allowed. 6) Claim(s) <u>1-10</u> is/are rejected.					
7) Claim(s) is/are objected to. 8) Claim(s) are subject to restriction and/	or election requirement.				
Application Papers					
9)☐ The specification is objected to by the Examin	er.				
10)☐ The drawing(s) filed on is/are: a)☐ acc		ov the Examiner			
Applicant may not request that any objection to the	drawing(s) be held in abeyand	ce. See 37 CFR 1.85(a).			
Replacement drawing sheet(s) including the correct	tion is required if the drawing(s) is objected to. See 37 CFR 1.121(d).			
11)☐ The oath or declaration is objected to by the E	xaminer. Note the attached	Office Action or form PTO-152.			
Priority under 35 U.S.C. § 119					
12)☐ Acknowledgment is made of a claim for foreigr a)☐ All b)☐ Some * c)☐ None of:		119(a)-(d) or (f).			
1. Certified copies of the priority document					
2. Certified copies of the priority document	s have been received in Ap	plication No			
3. Copies of the certified copies of the prio	rity documents have been r	eceived in this National Stage			
application from the International Burea * See the attached detailed Office action for a list					
The same state of the order of the delight for a list	or the certified copies not re	eceivea.			
Attachment(s)					
Notice of References Cited (PTO-892)	4) □ ~	(270 114)			
?) Notice of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/	mmary (PTO-413) Mail Date			
Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date	5) Notice of Info	ormal Patent Application (PTO-152)			

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DETAILED ACTION

- 1. The Examiner has carefully considered Applicants' remarks filed on 1/15/2004.
- 2. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.
- 3. Rejections not maintained are withdrawn. In particular, Applicants' argument that "Thum is not a load-bearing structure or used for load bearing. Therefore, ... references are not combinable." (Remarks, page 4, first full paragraph) is persuasive and sufficient to overcome the rejection under 35 U.S.C. 103(a) as being unpatentable over Thum (US 5194199) either individually, or in view of Newton (US 3581681), in section 5 of Paper No. 1007. However, Applicants' arguments are moot in view of the new grounds of rejection, as follows.

Response to Amendment

4. Claims 1-10 are rejected under 35 U.S.C. 103(a) as being unpatentable over Davis (US 5806919) in view of Newton (US 3581681).

Daives' invention is directed to a <u>reinforcement insert</u> formed of a low density composite or <u>foam core</u> to support a high density rigid composite or foam layer or <u>shell</u> within a structural joint. The reinforcement insert is dropped into the space between body panels. The body panels with insert may thereafter be subjected to high temperature processes causing the high density layer precursor to cure, further rigidify, and adhere the high density layer to the metal body panels to substantially stiffen the

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joint. The <u>low density foam supports the high density layer</u> precursor during the curing process. (Abstract). A suitable material for the high density layer precursor may be an <u>epoxy based foam</u> (column 2, lines 38-39).

For claims 1-6, Davies' curable high density layer cursor of epoxy based foam reads on the heat-activated expandable adhesive of instant invention. Davies lacks specific teachings that the structural filler material is formed inside a molded polymer shell of polyamide, polyolefin, etc., and the low density foam is a polyurethane foam. However, it is noted that Newton's invention is directed to a molded pallet having a construction of a thin-walled shell filled with a foam core (Abstract). The shell is shaped in the general configuration of a conventional pallet (column 1, lines 50-52). The shell material may be selected from a broad range of resinous sheet materials, including cellulose esters, polyamides, polyolefin, etc. (column 2, lines 30-50). Newton also teaches that a core of rigid polyurethane foam is cast in place in the shell to substantially fill the entire interior (column 3, lines 32-33). As such, it would have been obvious to one of ordinary skill in the art to modify the foam core of Davies' reinforcement insert with Newton's light weight composite of molded shell and foam core, motivated by the desire to obtain a shaped core in the general configuration to fit the hollow metal member, and to provide an integral support.

The method claims 7-10 essentially mirror the product claims, and employ only conventional method steps, and as such are rejected.

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5. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure. In addition, the following references are cited of interest for making a reinforced member:

US 6668457 to Czaplicki is directed to a reinforced hydroform member having an outer structural member reinforced by a structural foam supported by the outer structural member (Abstract).

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Victor S Chang whose telephone number is 571-272-1474. The examiner can normally be reached on 8:30 - 5:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Terrel H Morris can be reached on 571-272-1478. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Victor S Chang

Examiner
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